



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

mil
D5612-1
Job Sheet 170779

Part No: D5612-1

Job Qty: 8 ea

Part Name: Wrench Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 3/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: D5612 REV.A IPP REV:A 17.11.15 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		8/01/31
100	Waterjet	8 pcs	3/8/18	3/8/18	0.00	0.80	Waterjet1		8/01/31
110	QC	8 pcs	3/8/18	3/8/18	0.00	0.00	QC2 Waterjet-3		8/01/31
120	QC	8 pcs	3/8/18	3/8/18	0.00	0.00	QC8		8/01/31
130	Small Fab	8 pcs	3/9/18	3/9/18	0.01	2.00	Small Fab-1		8/01/31
140	QC	8 pcs	3/9/18	3/9/18	0.00	0.00	QC5		
150	Packaging	8 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3		
160	QC21-SA	8 Ea	3/9/18	3/9/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 130 - 1- Form as per dwg 2- Engrave with Marktronics as per dwg Note 6 sheet 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S13GA	304/316 .090" Sheet	.4800 sf (.06 ea)	90-Start up Operation	

F108033

Part Specifications

Specifications could not be found.

Plex 1/19/18 11:23 AM dart.poulin.mario



DQA: MD 14 June 19 ✓
Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only ☐

Work Order: <u>10079</u>		DISPOSITION		AGAINST DEPARTMENT/PROCESS				Engineering Quality Other							
Part No. <u>D5612-1</u>		Rework ☐ Scrap ☒ Use-as-is ☐		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing Composite		Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier							
NCR No. <u>19-7122</u>		Suspected Unapproved ☐		Thermoforming Large Fab		QTY Effective : <u>8</u>		MRB (QS1042) Approval							
Date : <u>18.3.29</u>		Step #: <u>130</u>		QTY Effective : <u>8</u>		Disposition		Completed By <u>MD 18.3.29</u>							
Description Work Order Deviation				Disposition				Lead hand / Supervisor Approval Verification <u>S-T Howard</u>							
<u>was bend in location</u>				<u>scrap destroy no replace</u>				QC / QA Coordinator Approval <u>MD 18.3.29</u>							
Root Cause				FAULT CATEGORY											
Environment				Pressure/forced				Power Loss/Surge				Positioned Wrong			
Design				No Re-verification				Temperature/Cure				Outside Dimensions			
Doc/Data				☒ Operator				Set-up				Folio/Program			
Equip/Tooling				Offset/Setup				BOM/Route				Over/Under tolerance			
Handling/Pre				Supplier				Cracks				Broken/Damage/Defect			
Material				Training				Crimp/Kink/Ripple/Wave				Inspection Incomplete/Unqualified			
Internal Transport				Use for Testing				Cuffs				Contamination			
Tribal Knowledge				Poor Information				Crushing				Cut Too Short			
LOA				Rushing				Heat Treat				Instructions Incomplete/Unclear			
Substation				Product Improvement				Wave/Twist in Tube				Fit/Function			
Expiry Date				Process Improvement				Marks/Chatter				Misaligned/off center			
Identified				Manufacturing Process				OTHER :				Turning Sequence			
Past Due				OTHER :											